



Year founded Legal Status Turnover Total staff

**Limited Company** 3.6m



## **QUALITY** CERTIFICATION

ISO 9001:2015 quality accreditation and full quality assurance and traceability process

Accreditation by Alcumus ISOQAR. Certificate No: 14510

All products are subject to our QA process of measurement and inspection plus PPAP, SPC etc as required

## **MATERIALS USED**

ABS (Acrylonitrile Butadiene Styrene)

LCP (Liquid Crystal Polymer)

PA (Nylon or Polyamide)

PBT (Polybutylene Terephthalate)

PC (Polycarbonate)

PE (Polyethylene)

PMMA (Acrylic)

POM (Acetal or Delrin)

PP (Polypropylene)

PPA (Polyphthalamide)

PPS (Polyphenylene Sulfide)

TPE (Thermoplastic Elastomer)

+ many more

# CAPABILITY STATEMENT

#### **CORE COMPETENCIES**



- **Overmoulding**
- Bespoke cable assembly
- Finished product assembly
- Class 7 Cleanroom





#### COMPANY OVERVIEW

50-year history as a supplier to UK and global manufacturing industry of high-quality injection moulded assemblies, cable assemblies and components. Specialising in precision moulding and overmoulding of parts from 0.5g to 450g using thermoplastic polymers. Batch sizes from 1 to 1 million.

Injection Moulding Machines			
Machines	Qty	Clamp force (Tons)	
Arburg 220	2	15	
Boy 22s	7	22	
Arburg 221 Allrounder	7	25	
Boy 25 EVH	2	25	
Negri Bossi V40	1	40	
Boy 50T2	1	50	
Boy 55M	1	55	
Boy 90E	1	90	
Arburg 470s	2	130	
Arburg 470s	1	150	
Negri Bossi Canbio ST 180	1	180	

Cable Processing Equipment			
Machines	Qty	Category	
Komax Kappa 310	1	Cable Cut & Strip Machine	
Schleuniger CS9050	1	Cable Cut & Strip Machine	
Schleuniger Multistrip 9480MS	1	Cable Cut & Strip Machine	
Komax Mira 230	2	Cable Strip Machine	
SchleunigerUniStrip 2015	4	Cable Strip Machine	
Schleuniger MP8105	1	Cable Strip Machine	
Jacket Stripper	3	Cable Strip Machine	
Schleuniger CS5400	1	Cable Strip Machine	
Crimp Machine	5	Crimp Machine	
Schleuniger RC3250	1	Heatshrink Cut Machine	
Harwin Splice Machine	2	Splicing Machine	

### **SERVICES & FACILITIES**

Cleanroom:

**Rapid Prototyping Capability:** 

Design:

**CAD Software:** 

Assembly:

**Technical Moulding:** 

Testing & Inspection:

**Cooling / Temperature Control:** 

Other Equipment:

**Tool Makers:** 

**Tool Storage Area:** 

Production Software (ERP):

Class 7 ISO13485 Certified 4 x 4m housing moulding & assembly ops

3D Printing (FDM & SLA)

CAD / DFMA / Prototyping / Material selection

Solidworks Plastics with Mouldflow

Cable Assembly / Electronic / Soldering and mechanical

Multi shot mouldings / Insert moulding / Overmoulding

Vernier / Micrometer / Electrical / Force / Moisture / Mondo Optical Measurement Adiabatic Air Blast Cooling / Polymer drying solutions

Schleuniger & Komax cable handling, Branson sonic welding, Milling, Turning,

Tampo / Pad Printing

Subcontract from UK to Far East

On site storage 123insight



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