

Year founded Legal Status Turnover Site **Total staff**

1973 **Limited Company**



QUALITY CERTIFICATION

ISO 9001:2015 quality accreditation and full quality assurance and traceability process

Accreditation by Alcumus ISOQAR. Certificate No: 14510

All products are subject to our QA process of measurement and inspection plus PPAP, SPC etc as required

MATERIALS USED

ABS (Acrylonitrile Butadiene Styrene) LCP (Liquid Crystal Polymer) PA (Nylon or Polyamide) PBT (Polybutylene Terephthalate) PC (Polycarbonate) PE (Polyethylene) **PEEK (Polyether Ether Ketone)** PMMA (Acrylic) POM (Acetal or Delrin) PP (Polypropylene) **PPA** (Polyphthalamide) **PPS (Polyphenylene Sulfide) TPE (Thermoplastic Elastomer)** + many more

CAPABILITY STATEMENT

CORE COMPETENCIES

- Technical Plastic injection moulding
- Overmoulding
- **Bespoke cable assembly** •
- **Finished product assembly** •
- **Class 7 Cleanroom** •

COMPANY OVERVIEW

MADE IN BRITAIN



For over 50 years, Inoplas has supplied the UK and global manufacturing industry with high-quality injection-moulded assemblies, cable assemblies, and components. We specialise in precision moulding and overmoulding parts, and can produce parts ranging from 0.08g to 450g using thermoplastic polymers, with batch sizes varying from 1 to 1 million.

Injection Moulding Machines		
Machines	Qty	Clamp force (Tons)
Arburg 220	2	15
Boy 22s	7	22
Arburg 221 Allrounder	7	25
Boy 25 EVH	2	25
Boy 25 EVH Micro	1	25
Negri Bossi V40	1	40
Boy 50T2	1	50
Boy 55M	1	55
Boy 90E	1	90
Arburg 470s	2	130
Arburg 470s	1	150
Negri Bossi Canbio ST 180	1	180

Cable Processing Equipment			
Machines	Qty	Qty Category	
Komax Kappa 310	1	Cable Cut & Strip Machine	
Schleuniger CS9050	1	Cable Cut & Strip Machine	
Schleuniger Multistrip 9480MS	1	Cable Cut & Strip Machine	
Komax Mira 230	2	Cable Strip Machine	
SchleunigerUniStrip 2015	4	Cable Strip Machine	
Schleuniger MP8105	1	Cable Strip Machine	
Jacket Stripper	3	Cable Strip Machine	
Schleuniger CS5400	1	Cable Strip Machine	
Crimp Machine	5	Crimp Machine	
Schleuniger RC3250	1	Heatshrink Cut Machine	
Harwin Splice Machine	2	Splicing Machine	

SERVICES & FACILITIES

Cleanroom:	Class 7 ISO13485 Certified housing both moulding & assembly operations	
Rapid Prototyping Capability:	3D Printing (FDM & SLA)	
Design:	CAD / DFMA / Prototyping / Material selection	
CAD Software:	SOLIDWORKS Plastics with Mouldflow	
Assembly:	Cable Assembly / Electronic / Soldering and mechanical	
Technical Moulding:	Multi-shot mouldings / Insert moulding / Overmoulding	
Testing & Inspection:	Vernier / Micrometer / Electrical / Force / Moisture / Mondo Optical Measuremer	
Cooling / Temperature Control:	Adiabatic Air Blast Cooling / Polymer drying solutions	
Other Equipment:	Schleuniger & Komax cable handling, Branson sonic welding, Milling, Turning,	
	Tampo / Pad Printing	
Tool Makers:	Subcontract from the UK to the Far East	
Tool Storage Area:	On-site storage	
Production Software (ERP):	123insight	

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